

Date: Monday, 21/01/2008 2:49:36 PM
 User: Linda Lacelle

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services			Drawing Name	: MIRROR BRACKET		
Job Number	: 36886			Part Number	: D2161204		
Estimate Number	: 10142			Drawing Number	: D2161 REV B2		
P.O. Number	:			Project Number	: N/A		
This Issue	: 21/01/2008 S.O. No. :			Drawing Revision	: B2		
Prsht Rev.	: NC			Material	:		
First Issue	: / / Type : SMALL /MED FAB			Due Date	: 28/01/2008 Qty: 4 Um: Each		
Previous Run	: 36466A						
Written By	:						
Checked & Approved By	:						
Comment	: Est Rev:A New Issue 05-11-01 JLM						

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
1.0	36886A	MIRROR BRACKET
		Comment: Sub-Component MIRROR BRACKET D2013-5 B <u>36886A</u>
2.0	36886B	MIRROR BRACKET
		Comment: Sub-Component MIRROR BRACKET D2013-6 B <u>37520</u>
3.0	36886C	ARM
		Comment: Sub-Component ARM D2037-101 B <u>41854</u>
4.0	LARGE FAB 1	LARGE FABRICATION RESOURCE 1
		Comment: LARGE FABRICATION RESOURCE 1 1-Assemble on Jig DT8065 as per Dwg D2161 2-Weld as per Dwg D2161 Identify as D2161-204
5.0	QCS DO NOT USE 	WELD INSPECTION Comment: WELD INSPECTION <u>PL</u> 08/11/24
		<u>PL</u> 08/11/24 S.1 QCS 08/11/24 (4)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
08.11.24	S.O	QC Q required.... Perm. Change QC S	KJ	08.11.24		✓ K251412	✓ 08.11.24

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Seq. #: Machine Or Operation:

Description :

6.0 POWDER COATING

POWDER COATING



M 105642



(4X)

Comment: POWDER COATING

Powder Coat Black Sandtex (Ref: 4.3.5.7) as per QSI 005 4.3

~~M~~ 08/11/25

7.0 QC3

INSPECT POWDER COAT/CHEMICAL CONVERSION



Comment: INSPECT POWDER COAT/CHEMICAL CONVERSION

~~M~~ 08/11/25 (4)

8.0 QC21

FINAL INSPECTION/W/O RELEASE



08/11/26 (4)

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



MF 08-11-25

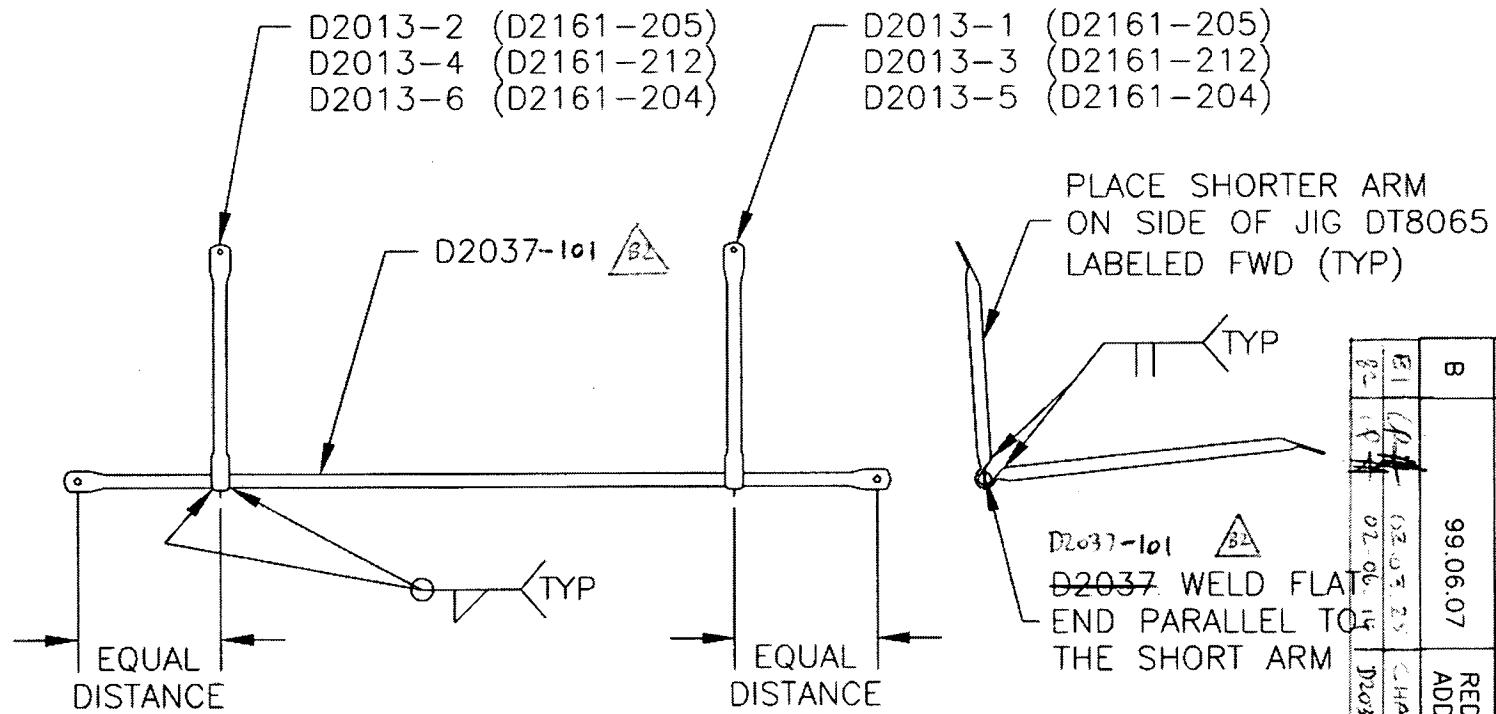
Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
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NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
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			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries



NOTE: WELD ASSEMBLY
USING JIG DT8065

FINISH: POWDER COAT ASSEMBLY BLACK
CRINKLE (4.3.5.3) PER DART QSI 005 4.3
POWDER COAT BLACK SANTEK (4.3.5.7) PER
DART QSI 005 4.3

DETAIL OF D2161-204
DETAIL OF D2161-205
DETAIL OF D2161-212

W
RELEASED
W
44-06-10

DART

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DART

DESIGN JB	DRAWN BY RK	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA
CHECKED JC	APPROVED JC	DRAWING NO. D2161
DATE 99.06.07	TITLE MIRROR BRACKET	REV. B SHEET 1 OF 1 SCALE NTS
A	93.04.29	NEW ISSUE
B	99.06.07	REDRAWN FOR CLARITY ADDED -204/-205/-212 DESIGNATIONS
E1 PC	13.07.25 JC	CHANGES PRINTED D2037-101 WELD FLAT END PARALLEL TO THE SHORT ARM